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ZnO materials and surface tailoring for biosensing

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1. ABSTRACT

ZnO nanostructured materials, such as films and nanoparticles, could provide a suitable platform for development of high performance biosensors due to their unique fundamental material properties. This paper reviews different preparation techniques of ZnO nanocrystals and material issues like wettability, biocompatibility and toxicity, which have an important relevance to biosensor functionality. Efforts are made to summarize and analyze existing results regarding surface modification and molecular attachments for successful biofunctionalization and understanding of the mechanisms involved. A section is devoted to implementations of tailored surfaces in biosensors. We end with conclusions on the feasibility of using ZnO nanocrystals for biosensing.

2. INTRODUCTION

Although known and utilized for a very long time, it is only during the last decade that zinc oxide (ZnO) has been the focus of research in relation to promising photonic and electronic applications of this material. As a direct wide band gap (3.37 eV) semiconductor ZnO is attractive for short-wavelength light emitting devices while, as an oxide semiconductor, it is highly interesting for a range of sensors – from gas sensors to biological sensors. The latter applications are highly promising because ZnO nanostructures exhibit relevant properties including high catalytic efficiency and strong adsorption ability. Recently, interest has been focused towards applications of ZnO in biosensors due to its high isoelectric point (IEP) of ~9.5, biocompatibility, and abundance in nature (1). The high isoelectric point of ZnO results in a unique ability to immobilize an enzyme with a low isoelectric point through electrostatic interaction. Furthermore, nontoxicity, high chemical stability and high electron transfer capability make ZnO a promising material for immobilization of biomolecules without an electron mediator and can be employed for developing implantable biosensors (2, 3).

The renewed interest in ZnO has been driven by the success in growth of single crystals, epitaxial layers and nanostructures with controlled properties. Concomitantly, novel device concepts and implementations emerge, e.g. nanopiezotronics and nanogenerators (4), excitonic solar cells (5 - 7), and probably many more will appear owing to the multifunctional features of ZnO. The nanowire dye-sensitized solar cell (DSC) is an exciting variant of the most successful of the excitonic photovoltaic devices. As an ordered topology that increases the rate of electron transport, a nanowire electrode may provide a means to improve the quantum efficiency of DSCs in the red region of the spectrum, where their efficiency is currently limited (6).

In a single crystal state ZnO can be prepared as two inch diameter bulk crystals, e.g. (8), thin films (9, 10) and distinct nanostructures of large morphological varieties, such as nanobelts (11), nanorods (12, 13), distinct nanowires (14), etc. Structural quality and stoichiometry control are key characteristics of materials intended for modern device applications. The availability of single crystal substrates and epitaxial layers of ZnO promises to realize reliable transducers for high performance bioelectronic devices. The application of nanomaterials to the design of biosensors is nowadays one of the most active research fields due to their high activity, good selectivity, and outstanding specific surfaces (15). One-dimensional single-crystalline ZnO nanostructures have been synthesized successfully in several groups (14, 16 - 19). Such structures exhibit high surface to volume ratios and superior mechanical stability making them ideal candidates for sensors. Gas sensors based on ZnO nanorods and thin films have been reviewed in (20). In a recent review S.J. Pearton and co-authors (21) have illustrated the significance of wide band gap semiconductors, including ZnO, in sensor applications. It is stated for example, that the use of enzymes or adsorbed

antibody layers on the semiconductor surface leads to highly specific detection of a broad range of antigens of interest in the medical and homeland security fields.

Zh.L. Wang (4) has recently brought to the forefront the significance of ZnO nanowires and nanobelts in the field of nanotechnology. Furthermore, ZnO nanowires have been shown to be bio-safe and biocompatible (22) which makes them attractive for applications as implantable biosensors. This opens unexplored possibilities to novel biosensor platforms. Nanoparticles (NPs) and nanostructured films of ZnO have, through the years, maintained vast research interests and realization in the field of gas sensors (23 - 26) and biomedical sensors (27, 28). Among the advantages of these materials is the ease of preparation while possessing high sensing performance and quantum properties. A comparison of the gas sensing capability of nanoparticles and nanostructured films has been conducted by J. Eriksson and co-authors (29). The investigation was made for oxygen detection in a carrier gas of nitrogen where it was shown that nanoparticles had higher sensitivity. Keeping in mind that the sensing mechanism of semiconducting oxide gas sensors is based on the surface reaction of the semiconducting oxides (30), it is expected that their microstructure is one of the most important factors for high sensitivity, i.e. nanoparticles have an advantage because of their larger surface area. However, in other studies it has been revealed that the aggregation of ZnO nanoparticles limits the properties of the sensors (31).

Another issue which should be considered when using nanostructured ZnO materials with a textured structure, i.e. containing grains, is the difficulty in maintaining stoichiometric composition with the concentration of oxygen vacancies (V_O) typically increasing. This mainly has an impact on optical properties but, it has also been demonstrated to affect sensor performance (32). In particular, a resistive sensor prototype under oxygen exposure showed a gradual decrease of the conductivity due to oxygen diffusion into the bulk of the films and a subsequent elimination of the oxygen vacancies (as the source of intrinsic charge carriers). The results suggested a suitable pretreatment procedure for improvement of the stoichiometry of the ZnO films, which is related to the material stability and oxygen sensitivity (32).

Nanoparticles and nanostructured thin films have been studied in terms of their gas sensing abilities, where it was shown that a rough surface with a larger surface area had a positive influence on the sensor response (29). As such, ZnO thin films and ZnO nanoparticles are both very interesting for electrically based biosensing (1).

A review of the state of the art of ZnO nanocrystal utilization for enzyme immobilization in electrochemical biosensors has been published recently covering key issues in ZnO synthesis methods and related features such as biosensor performance and biosensor construction e.g., modified electrodes and enzyme immobilization.. The content of the review is oriented toward biosensing of glucose, hydrogen peroxide, phenol, cholesterol, uric acid and urea, respectively (33).

In bioscience, the special properties of ZnO nanoparticles have gradually gained increasing attention. The biocompatibility and fast electron transfer ability allow the nanoparticles to function as a biomimic membrane material with the ability to fix and modify proteins. The advantages of ZnO nanoparticles may also be applied to develop enzymatic detection devices. (34).

A biosensor often consists of biological recognition elements covalently attached to the transducer. Therefore, the functionalization of the ZnO surface with selected molecular species is of major importance. Self-assembled monolayers (SAMs) of organosilanes are widely used as a first step for the immobilization of biomolecules on oxidized silicon, e.g., for fabrication of on-chip biodevices (35, 36). Systematic investigation on functionalization of diamond surfaces has been reported (37 - 39). Only a few studies have been performed for other wide band gap semiconductor surfaces, including ZnO. Recently, a survey on the concepts and possible applications of direct biofunctionalization of various semiconductors has been reported (40).

The present review highlights potentials of ZnO nanocrystals, addressing mainly nanoparticles, for biosensing by modifying the surface properties. For comparison, results obtained on nanostructured ZnO films or/and crystals are, where suitable, brought into consideration. Related issues such as wettability and biocompatibility are also discussed.

3. CONTROLLABLE WETTABILITY OF ZnO NANOSTRUCTURES

ZnO nanomaterials demonstrate specific features that are encouraging for biological applications. In particular, via combining their fundamental material properties and a developed surface, ZnO nanostructures may possess particular characteristics, such as controllable wettability. Making the sensing area superhydrophilic significantly decreases the analyzed liquid consumption. In the work (41), the nano-QCM was exposed under UV radiation to make the sensing area superhydrophilic. The nano-QCM with the superhydrophilic nano-ZnO surface required only 0.5 μ l of DI water to cover the entire sensing area, while it was needed to take 16 μ l for the standard QCM. Moreover, the same nano-QCM device exhibits a tenfold increase in frequency shift in detecting the same 1 μ l of water from the standard QCM (6.2 kHz for the nano-QCM and 0.7 kHz for the standard QCM). This enhancement in device sensitivity is attributed to the giant effective sensing area for the liquid sample introduced by the superhydrophilic ZnO nanotip surface. Thus, wettability control allows decrease the analysing volume and significantly increase the sensitivity of the biosensor.

The possibility to modify and control the surface wettability of different materials has attracted significant scientific and technological interest. Especially for biological systems and microfluidic systems the hydrophobic and hydrophilic nature of a surface plays a key role in the mediation of a solute (e.g. protein) adsorption and cell adhesion. Also, surface roughness may increase hydrophobicity as observed with superhydrophobicity of self-cleaning surfaces like some plant leaves, e.g., lotus. Such an effect can be desirable for channel flows since it can reduce flow resistance (42-47).

The wettability of ZnO can be tuned and changed in a wide range – from hydrophobicity to superhydrophilicity by UV irradiation (41 - 50). This wettability change can be further increased in low dimensional ZnO structures, due to high surface-to-volume ratio. In other words, decreasing the size causes enhance of the water repellence for the as prepared ZnO, but also increase the surface hydrophilicity after ultraviolet irradiation. Such a feature can increase the applications of ZnO nanostructures making them eligible for design of water repellents and hydrophobic coatings, as well as self healing and self-repair materials, synthetic self-healing microvascular material and others (41 - 50).

Wettability is characterized by the contact angle (CA), which is the angle between the solid and liquid surfaces. If the liquid wets the surface, the value of the CA is $0^\circ < \theta < 90^\circ$. When the liquid does not wet the surface, the value of the CA is $90^\circ < \theta < 180^\circ$. A surface is super-hydrophobic, if CA is more than 150° and super-hydrophilic, if less than 5° . However surfaces with only hydrophobic or hydrophilic properties cannot fulfill the requirements of smart devices. Therefore, surfaces with controllable and reversible wettability are highly desirable, particularly for the effective control of micro or nano-fluid motion (41 - 50).

During the past decade there has been an increasing interest in controlling the wettability of solids, which depends on both the surface energy and roughness. For many applications (41 - 43) it would be highly advantageous to be able to dynamically manipulate the behaviour of liquids on surfaces. Hong and co authors (44) reported that, the superhydrophobic surfaces with sufficiently high adhesive force had particular advantages to innovate design of open microfluidic devices for increasing needs of controlled transport of small volume of liquids in biochemical separation, targeted drug delivery, immunoassay, etc.

The research devoted to the wettability of ZnO has met extreme interest during the last two years, resulting in a number of reports (45 – 55). Earlier, well ordered ZnO films have demonstrated reversible switching between super-hydrophobicity and super-hydrophilicity (55), which can be controlled via UV irradiation. This effect is believed to be due to the cooperation of the ZnO intrinsic properties (surface photosensitivity) and the specific structural arrangement (aligned nanostructure) of the films.

Recently, V. Kekkonen and co authors (46) reported a rewritable wettability on ZnO: the planar films were easily patterned by UV laser into hydrophobic and hydrophilic areas with the CA change from 100° to 20° . It is expected, that the ability of writing, self erasing, and rewriting of hydrophilic patterns on robust planar inorganic films would allow reusable lab-on-a-chips and microfluidic systems. E. Papadopoulou and co authors (47) reported reversible wettability on ZnO nanostructured films from hydrophobic to hydrophilic with a change of CA from 100° to 40° and with a time delay around 40 minutes. It was suggested that the surface chemistry of ZnO inherited due to growth conditions plays a significant role. J. Lu and co authors (48) observed the similar range of CA change for ZnO films which were prepared by a sol gel technique. Heating or dark storage recovered the original hydrophobicity. However, the time for reverse transition – from hydrophilic to hydrophobic - was observed to be 7 days, which compares to ≈ 60 minutes for reverse transition. The high surface roughness of the films, prepared by N.Tarwal (49) resulted in superhydrophobicity with a CA of 154° , which was explained by the Cassie-Baxter model (50). J. P. Kar and co authors reported the change of CA from $110 \pm 1^\circ$ to $75 \pm 4^\circ$ (after 12 minutes of UV irradiation) for arrays of rod shaped ZnO nanostructures grown on a-, c-, r-plane sapphire. It was proposed that the simultaneous existence of O and Zn atoms in (11-20) plane plays a vital role on the photoinduced wettability transition (51). This conclusion is in agreement with their previous conclusion that the photo induced wettability transition depends on the surface morphology and the concentration of the oxygen vacancies at the surface (52).

With increasing surface development, the nanostructures demonstrate more pronounced wettability. It was shown that the structures with the most developed surface – nanoneedles – possess the highest hydrophobicity (CA = 135°) in comparison to other structures – nanonails and nanorods with a CA of 112° and 104° respectively (52). Moreover, the structure of ZnO was found to affect the transition time from a hydrophobic to a hydrophilic surface. The shortest time (≈ 4 min) was observed for ZnO nanoneedles changing from a CA of 114° to less than 5° (52). However, the reverse time of transition to the initial state was 60 hours. Recently, the preparation of intelligent superhydrophobic surfaces based on ZnO nanorod arrays with a switchable adhesion property was reported (53). The reversible and tuneable wettability of ZnO was explained due to the cooperation of the adsorption/desorption of surface hydroxyl groups and rearrangement of organic chains on the surface. The hierarchical ZnO structures were proposed to be the best candidates for the changeable wettability (54, 55). The biomimetic hierarchical ZnO structures were reported to demonstrate a hydrophobic behaviour with a CA of 134° due to the highly developed surface (54). The special hierarchical structure, consisting of microspheres and nanonets, has demonstrated superhydrophobic behaviour with a CA of 151° (55).

We have recently analyzed the wettability of the ZnO nanostructures of different morphologies and the corresponding CA change with UV irradiation (56). The wide range ZnO nanostructures (corrals, cabbages, porous hexagons, sheafs, and open

sheafs) were prepared via atmospheric pressure chemical vapour deposition (APMOCVD) technique (13). The changes in ZnO nanostructure morphology were a result of different growth temperatures. It has been observed that both the CA and transition time depend on the shape (morphology) of the ZnO. Firstly, we have observed feature size dependent wettability of ZnO nanostructures of different morphologies. All as grown samples demonstrated hydrophobic behaviour: the CA was found to increase from 100° for bulk ZnO with a flat surface to 124° for the most surface developed open sheaf morphology. After UV irradiation all the samples were transformed to a hydrophilic surface state. However, the ZnO structures with the most developed surface – ZnO open sheafs (Figure 1) demonstrated the fastest time of hydrophobic to hydrophilic transition: the CA was changed from 124° to 7° after 10 minutes of irradiation. The dependence of the CA on the UV irradiation time for the ZnO nanostructures with the most developed surface square is shown in (Figure 2). For other structures with a lower surface area the transition time was slightly longer. Such a feature was explained as being due to the low diameter of the nanoneedles (≈ 30 nm), which consist of an open sheaf structure [56]. The significant CA change under UV irradiation is a result of the photo catalytic reaction on the ZnO surface and is influenced by the morphology. For nanosheafs the exposed surface area is larger than other morphologies and the photo catalytic process affects the surface faster than for other structures.

However, the time of reverse wettability transition in our case is rather high (a few days of storage in dark ambient air), which can be explained by the large number of pores in the sample, into which, water enters whilst in a hydrophilic state.

Reversible and tuneable wettability of ZnO can be explained by the following mechanism: during irradiation by UV light with a photon energy higher than, or equal to, the band gap of ZnO, electrons (e^-) in the valence band can be excited to the conduction band. The same number of holes (h^+) is simultaneously generated in valence band. Some of the holes can react with lattice oxygen to form surface oxygen vacancies (surface trapped hole), while some of the electrons react with lattice metal ions (Zn^{2+}) to form Zn^+ defective sites (surface trapped electrons). Concurrently, water and oxygen may compete to dissociatively adsorb on these defective sites. The defective sites are kinetically more favourable for hydroxyl groups (OH^-) adsorption than oxygen adsorption. As a result, the surface hydrophilicity is improved, and the water contact angle is significantly reduced (58).

Oxygen adsorption is thermodynamically favourable as oxygen bonds more strongly to defect sites than hydroxyl groups. After hydroxyl adsorption, the surface becomes less thermodynamically stable. The hydroxyl groups adsorbed on the defective sites can be progressively replaced by oxygen atoms when the UV irradiated films were placed in the dark. Heat treatment can accelerate the elimination of surface hydroxyl groups (59). As a result, the surface reverts back to its original state (before UV irradiation) by means of dark storage (or heat treatment), and the wettability is reconverted from hydrophilicity to hydrophobicity (48).

4. BIOCOMPATIBILITY AND TOXICITY ASPECTS OF ZnO APPLICATIONS

While conventional ZnO is considered as a biocompatible and non toxic material, no literature is available on the biodegradability and biocompatibility of ZnO nanostructures, e.g. nanowires or nanobelts, such information is crucial for the application of ZnO nanostructures in biosensing. The recent trend for decreasing size complicates the situation even more: in comparison to their bulk counterparts, nanomaterials have an increased surface area and reactivity, which allows them to more easily translocate cell membranes, efficiently bind molecular species, and catalyze chemical reactions (60).

ZnO nanoparticles are believed to be nontoxic, bio safe, and possibly biocompatible and have been used in many applications in our daily life, such as drug carriers and cosmetics. However, data on this subject is rather scant sometimes controversially reported and requires further investigation. For instance, sunscreen contains nanoparticles of ZnO or TiO_2 (61). The photoactive surfaces of the nanoparticles produce reactive oxygen species (ROS) that can potentially cause oxidative stress to tissues or damage DNA. So far, it has shown that nanoparticles in sunscreen remain on the surface of the skin and do not reach the underlying viable cells. However, because human skin is imperfect, it is not an impenetrable barrier (62). ZnO nanostructures could be used for *in vivo* biosensing and biodetection, providing they do not degrade in the chosen biological environment and are biocompatible. The most relevant physicochemical characteristics of nanomaterials are considered to be: size, surface chemistry, crystallinity, morphology, solubility, aggregation tendency, homogeneity of dispersions, and turbidity. All of these properties need to be assessed in order to determine their contribution to toxicity (60).

Studying the solubility of ZnO nanomaterials in biofluids has important implications for their applications in biomedical science. Firstly, ZnO has the potential to be used for biosensors, where, in order to function in biological systems a reasonable time is required. A device “survival lifetime” of a few hours would be necessary. Secondly, if the ZnO is lost in the body or in a blood vessel, it can be dissolved by the bio fluid into ions that can be absorbed by the body becoming part of one’s nutrition without forming blockages. Zn ions are needed by each one of us every day. Finally, the slow solubility and high compatibility of ZnO in bio fluid is required for its applications in biology.

Brunner and co authors (63) observed that material solubility strongly influenced the cytotoxic response of a range of oxide nanoparticles, with more soluble compounds such as ZnO and FeO showing greater acute toxicity than nanoparticles of extremely low solubility such as CeO_2 and TiO_2 . J. Zhou and co authors (64) reported that the ZnO can be dissolved by deionized water (pH ≈ 4.5 –5.0), ammonia (pH ≈ 7.0 –7.1, 8.7–9.0), and NaOH solution (pH ≈ 7.0 –7.1, 8.7–9.0). The study of the interaction

of ZnO wires with horse blood serum shows that the ZnO wires can survive in the fluid for a few hours before they eventually degrade into mineral ions. This implies that the biosensors made of ZnO nanomaterial do have time to function. Moreover, once completing the function, the ZnO wires can eventually dissolve into ions that can be completely absorbed by the body and become part of one's daily nutrition.

However, the solubility of ZnO was reported to be rather controversial; the rate of dissolution and saturation solubility of ZnO was found to be similar for bulk ZnO and nanoparticulate ZnO (65). Using equilibrium dialysis, the equilibrium solubility of ZnO was determined as 16 mg/L (pH 7.6, 24 °C), which is higher than reported in other scientific literature (66). At the same time, Yang and Xie (67) showed that Zn^{2+} release rates from zinc and zinc oxide nanoparticles were faster than those from microparticles in the initial stages (<8 days) of the experiment. In addition to the kinetics of dissolution, the extent of particle solubility may also be size dependent, with nanoparticles expected to have higher equilibrium solubility than macroscopic particles of the same material (68).

We have investigated the interaction of ZnO bulk material and nanoparticles with physiological solution. The following samples were used: ZnO single crystals, as prepared ZnO nanoparticles and ZnO nanoparticles, rinsed in 0.9 % of NaCl solution (in order to remove the Br contaminating impurity introduced during their preparation). The bulk ZnO sample (Figure 3a,b) was purchased from ZnOrdic (70). ZnO nanoparticles were electrochemically produced under oxidizing conditions by electrical deposition under oxidizing conditions (EDOC) (29). The as prepared particles had uniform size distribution and a high degree of crystallinity (Figure 4). The samples were immersed into a physiological solution (0.9 % of NaCl) for 7 days. The pH and elementary composition of the solution was controlled throughout. The solubility of the samples after 7 days ($T = 36\text{ }^{\circ}\text{C}$) was determined. The most prominent effect on the pH change was observed for the as-grown ZnO nanoparticles (Figure 5), which, however, may be explained due to the Br solubility, as can be seen from the Tab. 1. We found the single crystalline material to be practically insoluble toward the solution, while the as-grown nanoparticles, containing Br as a preparation impurity, had a higher solubility. The rinsed ZnO nanoparticles (where the Br content was significantly lower) showed twice as high a solubility as the previous sample, thus demonstrating the interaction of the material with the solution. Presence of other elements – Ca, Fe, Si, Ag, S, is explained by their presence in the initial solution.

In conclusion, we have observed that the ZnO nanoparticle solubility in physiological solution after 7 days is as low as 0.001 – 0.002 mass %, while the ZnO single crystalline material does not appear to be soluble. The solubility of the nano sized ZnO material should be taken into account during design of bio related applications.

The potential ecotoxicity of nanosized zinc oxide, synthesized by the polyol process, was investigated using common *Anabaena flos-aquae* cyanobacteria and *Euglena gracilis* euglenoid microalgae (72). Via addition of ZnO nanoparticles, the photosynthetic activities of these microorganisms varied with the presence of protective agents such as tri-octylphosphine oxide (TOPO) and polyoxyethylene stearyl ether (Brij-76) which is used to control particle size and shape during ZnO synthesis. In the case of *Anabaena flos-aquae*, the photosynthetic activity, after addition of ZnO, ZnO-TOPO, and ZnO-Brij-76, decreased progressively due to stress induced by the presence of the nanoparticles in the culture medium. After contact with nanoparticles of ZnO TOPO, this decrease resulted into the cell death.

On the other hand, an important biological effect of ZnO nanoparticles has been demonstrated. Recent research revealed the cytotoxic effect of ZnO nanoparticles against glioma and other tumor cells (73). This motivates the investigations of the anti-cancer properties of zinc oxide nanoparticles as a potential medical interest.

Finally, it is worth noting that the technologies of the material preparation have to be preferably clean and nontoxic to be considered safe. Earlier we have shown that pure and doped ZnO can be prepared by using non-toxic metalorganic precursor what is rather unusual for the MOCVD of ZnO (74).

5. BIOFUNCTIONALIZATION OF ZnO MATERIALS

5.1. Preparation of ZnO materials

ZnO nanoparticles for biofunctionalization are typically synthesized via wet chemical processes; see for example (75, 76). In Ref. (77) a study of ZnO nanoparticle preparation, capping and their subsequent biofunctionalization is presented. ZnO nanoparticles were prepared by the method of electrochemical deposition using a sacrificial zinc electrode under oxidizing conditions. An anode and a cathode consisting of zinc metal and stainless steel ($\sim 2 \times 5\text{ cm}^2$) respectively were immersed in a 0.1 M tetrabutylammonium bromide (TBAB) electrolyte solution containing 300 ml 2-propanol. The electrode voltage was 30-40 V and the current density at the cathode was approximately 1.5 mA/cm^2 . The electrolysis was terminated after 3.5 h. The precipitated ZnO nanoparticles were washed in 2-propanol three times using centrifugation to remove unbound TBAB molecules and free ions of Zn^{2+} . The washed precipitate was air-dried. (3-mercaptopropyl) trimethoxysilane (MPTS) was used to exchange residual adsorbed TBAB on the ZnO nanoparticle surfaces. The ZnO nanoparticles were dispersed in a 1% MPTS solution using xylene as solvent. The reaction was refluxed over night at 65°C and the precipitated particles were washed three times in xylene by centrifugation followed by one wash in methanol.

Although nanoparticles are very promising for sensing applications, they may exhibit some problems concerning the reproducibility of the results. A main issue maybe their structural quality, size distribution and agglomeration depending on the preparation conditions, even within one technique. In (Figure 6) and (Figure 7) are shown images of ZnO nanoparticles prepared by different methods (going clockwise: from aqueous solution (78), by physical vapor condensation (79) and from 2-propanol (80). It is apparent that size, morphologies and crystallinity differ to a large extent.

Tipathi and co-authors (79) have reported that the size of the nanoparticles synthesized by the physical vapour condensation method varies in the range of 40 nm to 100 nm, and it seems that these nanoparticles contain some impurities and defects. In (81) highly crystalline, defect free ZnO nanoparticles have been synthesised by the chemical co-precipitation technique. The nanoparticles are of semispherical shape having average particle size ~30 nm. The effect of sonicating time on the morphology of the prepared nanoparticles is also studied. Increasing the sonicating time provides quite spherical well-separated nanoparticles. In study (82) nanoparticle morphology, size and structure are shown to depend on the solvent used during their synthesis.

The examples given above clearly indicate the necessity for better control over nanoparticle quality especially when intended for use in biosensor device architectures.

ZnO thin films are a suitable model system for the nanoparticle surface and have been studied in due to this property. They are also a promising candidates for potential biosensor applications. ZnO nanostructured films typically contain grains (40-120nm lateral size) which are often monocrystalline with a preferential crystallographic orientation. They have less developed surfaces compared to nanoparticles but still have a large porosity which increases their detection ability as compared to dense single crystal films. There are many techniques to deposit ZnO nanostructured films but the most reproducible way is by metalorganic chemical vapour deposition (MOCVD). In the paper of Selegard and co authors (77) ZnO films were prepared at atmospheric pressure by plasma enhanced metalorganic chemical vapour deposition (PEMOCVD). The film preparation was carried out under nitrogen flow where oxygen and acetylacetonate were used as precursors. Film deposition was done at a substrate temperature of 350 °C and *c*-sapphire was used as the film substrate. The estimated film-thickness was about 200 nm and the obtained polycrystalline films consisted of grains with the *c*-axis oriented perpendicular to the substrate (83).

In (84) a cholesterol biosensor was developed, where the immobilization of cholesterol oxidase (ChOx) was carried out directly on the surface of the ZnO nanoporous films. The films were deposited by rf magnetron sputtering technique on gold coated corning glass to serve as a matrix for cholesterol biosensor. The ChOx/ZnO/Au bioelectrode has been found to be sensitive to cholesterol.

Pratima R. Solanki and co authors (85) reported nanostructured zinc oxide film fabricated on indium tin oxide (ITO) using a sol gel technique. The preferred film plane was (002), with a 10 nm crystallite size. The results indicated the suitability of the film for immobilization of cholesterol oxidase (ChOx).

Yin-Feng Li and co authors (78) proposed a phenol biosensor based on immobilizing tyrosinase to ZnO nanoparticles. Nano ZnO in this study was prepared via a hydrothermal method via dispersion in the chitosan solution forming a ZnO/chitosan matrix for the fabrication of a sensitive phenol biosensor. Chitosan, a natural polymer product, is derived from chitin via deacetylation with alkali. Its excellent film forming and adhesion ability, together with its nontoxicity and biocompatibility has spurred growing interest in its use for the immobilization of biomolecules (86, 87). The proposed use of the ZnO/chitosan/tyrosinase system was when there is no need to employ electron mediators (78).

To be able to use nanostructures as active components in biosensing devices and as probes for bioimaging they have to be designed and functionalized in order to achieve long term stability and to enable molecular recognition (88 - 90). Various functionalization strategies of nanocrystalline ZnO especially with focus on how the luminescent properties can be varied using different types of capping has been reported earlier (91 - 93).

In the work of Selegård and co authors (77) functionalization of the ZnO surfaces was performed. Adsorbed hydrocarbon species was removed before the functionalization procedure by annealing at temperatures up to 600°C for 30 min. The contact angle decreased from ~50° to ~10° after annealing at 600 °C, clearly indicating that the adsorbed carbon species was removed. The effect of the heating procedure on the ZnO films was investigated using AFM. (Figure 8) shows the AFM images of ZnO films thermally annealed for 30 minutes in air at 300 – 600 °C.

Initially, the as-grown surface has rather rough morphology with a relatively small grain size (Figure 9). The grain size grows as a function of annealing temperature, as expected, due to Oswald ripening. This process has previously been studied in detail, for ZnO films (94). A smoother ZnO film is obtained, upon initial thermal annealing at 300 °C (Figure 9b). The clearly observed smoothing is suggested to be due to elimination of strain inside the film, and to partial melting and redistribution of the grains, consistent with earlier studies, where 300 °C is reported as the appropriate temperature for decreasing the roughness of the ZnO film surface (94). Further annealing results in an increased grain size and a well developed morphology is obtained at 500°C (Figure 9c). The roughness of the film surface becomes more prominent at higher temperatures, 600 °C (Figure 9c). The

roughness of the surface is considered an additional advantage. An active surface area increase may possibly result in more efficient sensor abilities.

The XRD diffractograms of both an as-grown polycrystalline ZnO film, and, an as-synthesized TBAB capped ZnO nanoparticles, are shown in (Figure 9). The XRD diffractogram of a ZnO film presented in (Figure 9), exhibits the diffraction pattern characteristic of hexagonal ZnO with peaks corresponding to the (010), (002), (011) reflections, positioned at $2\theta = 31.7^\circ$, 34.4° , and 36.2° , respectively. This is consistent with previously reported results on ZnO films and ZnO nanoparticles (29, 91, 95). The dominating (002) reflection peak indicates film with crystal growth with a preferred orientation along the *c*-axis. The diffractogram of the ZnO nanoparticles (Figure 9) exhibits reflection peaks positioned at the same angles as in the case for the thin film. The broadening of the reflection peaks is due to the much smaller grain size of the nanoparticles compared to the grain size in the film (29).

TEM measurements were performed to confirm presence of crystalline nanoparticles and to reveal their crystal size and shape. In (Figure 10) a TEM image of as-synthesized TBAB capped nanoparticles is shown. The particles produced by the electrochemical synthesis have an estimated diameter of about 5 nm. (Figure 10) indicates that the particles however tend to aggregate. Highly crystalline particles are observed and are also demonstrated in the inset in (Figure 10), which shows the (002) planes ($d \sim 2.6 \text{ \AA}$).

Introducing the 3d transition metal Mn to the ZnO lattice offers an interesting way to tailor various properties of ZnO. ZnO nanocrystals uniformly doped with Mn can have advantages as dilute ferromagnetic semiconductors (96) with characteristic luminescence (97). Solid solubility of Mn in ZnO is rather high (more than 10 mol%) which allows fabrication of ZnO:Mn with high Mn content for spintronics applications (98). For exploitation of luminescent and magnetic nanoparticles, such as ZnO:Mn in biological systems, nanoparticles require be functionalization with organic compounds. These organic compounds have functional groups which can easily undergo a cross linking procedure with many important types of biomolecules, for example peptides, proteins, antibodies and DNA containing carboxylic and amine groups. Sharda and co authors (99) chose the heteromultifunctional organic stabilizer MSA (mercaptosuccinic acid) which can covalently attach to the nano-ZnO surface and introduce a carboxylic functional group that would allow for biofunctionalization. Uniform biocompatible capping with MSA results in nanoballs of luminescent, magnetic ZnO:Mn. This procedure opens the way to functionalizing ZnO with a wide variety of biomolecules (99). All experimental analysis confirmed the Mn incorporation, anchoring of capping agent on nanoparticle surface as well as magnetic behaviour. Surface modification of doped and undoped ZnO nanoparticles with multifunctional biocompatible organic stabilizer was achieved to make them hydrophilic with an active surface, enabling facile bioconjugation with any ligand. These luminescent, magnetic nanoparticles with biocompatible capping may have diverse applications in such areas as biology, pharmaceuticals and medicine.

5.2. Surface cleaning

For successful biofunctionalization ZnO surface must be thoroughly cleaned before further molecular attachment. This is a sensitive issue in particular for ZnO because of the strong polarity of the $\{0001\}$ faces. The polar ZnO ($000\bar{1}$) and ZnO (0001) crystal faces (Oxygen terminated and zinc terminated, respectively) are thought to be unstable according to Tasker's rule (100). Whereas the mixed Zn and O terminated crystal faces ($10\bar{1}0$) and ($11\bar{2}0$) are thought to be stable. ZnO surfaces are known to strongly adsorb hydroxide and carbon which may stabilize the structure (101). However, persistent contaminations of the surface may not be desirable for subsequent surface modifications. Conventional acid based cleaning treatments are difficult due to the very rapid etching of ZnO. Biofunctionalization benefits from a perfect surface top layer of OH groups, since this is necessary for silanization, the starting point of most biofunctionalization, while carbon should be avoided.

In order to prepare ZnO surfaces suitable for biofunctionalization, we have examined cleaning processes including washing in warm ethanol (EtOH) and dry heat treatments (heating in N_2 with 20% O_2) on single crystal surfaces. XPS and contact angle tests were undertaken to compare the effectiveness of the cleaning methods. Firstly a washing in warm ethanol was carried out whereby the ZnO crystals were placed in a bath of pure ethanol heated to 78°C - just bubbling. After washing for 5 minutes the process was repeated with clean ethanol. The ZnO crystals were then transferred to acetone and sonicated for 5 minutes before transferring to back EtOH and repeating the sonication process.

The heat treatments were then carried out on the sonicated samples by placing them in a quartz vessel after blow drying with N_2 . Synthetic air (N_2 with 20% O_2) was flowed over the samples during their subsequent heating and cooling in a furnace. The furnace was heated to temperatures of 500 or 700°C . After the heat treatment, samples were transported in EtOH to contact angle or XPS equipment and blown dry with N_2 just before analysis. After each cleaning procedure the samples were left for several days and the contact angle tests were repeated on the dirty substrates before the next cleaning procedure.

Static contact angle tests were performed on the Zn terminated and O terminated faces of single crystal ZnO. Three different areas of each crystal face were compared and the results averaged. Contact angle measurements were undertaken before and directly after each cleaning procedure, with transfer after cleaning to the contact angle equipment in clean EtOH.

(Figure 11) shows the average contact angle on the unclean samples and after each cleaning procedure. It is seen that the Zn terminated face has a larger contact angle than the O terminated face suggesting that the Zn face has adsorbed more carbon contamination which was supported by XPS data (not shown here). Heat treatment to 500° C after cleaning showed no more improvement than the sonicating warm EtOH bath, which indicates that this temperature is not sufficient to remove the carbon species from the surface. Heat treatments at 700° C showed a very low contact angle which is difficult to measure due to greater amount of droplet spreading. The spreading of the droplet shows effective removal of carbon from the surfaces.

5.3. Molecular attachment on ZnO crystal surfaces and nanoparticles

Covalent attachment of specific biomolecules on ZnO surfaces is highly important for the realization of a biosensor based on molecular recognition. Equally important is the establishment of a highly stable and well controlled organic/inorganic interface. Detailed research works have to be executed to understand the structure and electronic properties of inorganic/organic hybrid systems on different materials for specific purposes.

One type of interesting candidates for covalent surface modification and stabilization of the ZnO nanostructures is organosilanes. The silane molecules can bind via covalent siloxane bonds to the metal oxide surface, creating a shielding barrier of cross linked silanes (polysiloxanes) (103, 104). This capping serves to inhibit decomposition in aqueous media. When functional organosilanes containing, for example, amines or thiols are chosen, the silanes can also be used in further coupling steps. The silanes hence acts as anchors on the ZnO material to which a wide range of recognition molecules can be bound, enabling molecular recognition. Functionalization of ZnO films with biomolecules has been investigated earlier (105). Silanization of ZnO samples using Aminopropyltriethoxysilane (APTES) was performed. A thin organic film on the ZnO was prepared by placing the surfaces in a sealed chamber together with 200 microliter APTES and further treated according to the selected procedure (105). The molecular structure formula of APTES is shown in (Figure 12) (left). In a second step, Mercaptopropionic acid (MPA) was linked to the APTES functionalized surface through the terminating NH₂ group of APTES. The samples were then placed directly in the XPS instrument. This two step functionalization strategy, binding MPA through an amide bond formation between the amine group of APTES and the carboxylic group in MPA on ZnO epilayer, is used as a proof of concept for biofunctionalization of ZnO surfaces.

The core level XPS S (2p) spectra of the ZnO epilayer before and after functionalization are presented in Figure 12 (right). No sulphur could be detected on ZnO epilayer before functionalization, as expected. After the reaction with APTES and MPA, a distinct double peak characteristic for spin orbit coupling i.e. S2p_{3/2} and S2p_{1/2} was obtained. The S (2p_{3/2}) peak was found at 164.5 eV. This binding energy position is in a good agreement with binding energies earlier reported for presence of the SH group (106). It should be noted that a small amount of nitrogen was present in the sample before functionalization, which might be due to a primordial reaction of the oxygen terminated surface with nitrogen from the growth ambient. A clear increase of the nitrogen signal is observed after functionalization and the appearance of sulphur after reaction with APTES and MPA verify a successful two step functionalization of the ZnO film. It should be mentioned here that in that study, it was for the first time indicated that the presence of carbon on the surface of the bulk sample, taken as a comparison, hindered biofunctionalization. The conclusion was that the morphology and the purity on the semiconductor surface is of major importance for successful functionalization.

Immobilization of mercaptopropyl trimethoxysilane (MPTS) based SAMs on ZnO surfaces is reported in (107, 108). ZnO epilayers, with a thickness of 280 nm, were grown on *c*-plane sapphire substrates by plasma assisted molecular beam epitaxy. The chemical composition, molecular orientation, binding strength to substrate, molecular distribution and wettability were investigated using X-ray photoelectron spectroscopy (XPS), atomic force microscopy (AFM), and contact angle goniometry. Surface functionalization using a thiolated phosphotyrosine analog on the MPTS modified surfaces is also demonstrated. Formation of self assembled monolayers of MPTS is confirmed by XPS and AFM. The core level XPS S (2p) and Si (2p) spectra before and after functionalization are presented in (Figure 13). The presence of both S and Si after MPTS exposure indicates the presence of the organosilane on the ZnO surface. The MPTS molecular attachment on the surface is proven by the identification of: (i) the silanol (102.5 eV), (ii) the thiolate (161.5 eV), and (iii) small number of molecules through the sulfonate (168 eV) groups. Strong interaction between the thiol and the zinc and/or oxygen sites is in good agreement with earlier studies of octanethiol adsorbed on ZnO single crystal surface, reported by Pesika co authors (109).

The adsorption of the MPTS molecules on ZnO surfaces was investigated in detail, similar chemistry as for silanisation of hydroxylated SiO₂ surfaces (110), was obtained see (Figure 14). The first step of the mechanism is hydrolysis of alkylsiloxane in either the solvents, or, on the hydroxylated surface. The second step is dehydration on the surfaces. This results in attachment of silanes to the hydroxylated sites, similar to the earlier described mechanism, and thiolate formation on the Zn sites of the surface. The molecular films are formed on the surfaces linked to the surface through the silane groups with the free thiol groups available for further linking steps. It should be noted that a fraction of the molecules are chemisorbed via the thiolate on the ZnO surface.

One strategy for further linking procedures is to covalently link a thiolated molecule on the surface by formation of disulfide bridges. This is demonstrated by linking an amino acid derivative, i.e., phosphotyrosine derived thiol (phosphorylated tyrosine propanethiol, pTyr-PT), to the MPTS functionalized ZnO surfaces. A schematic drawing of such linking procedure is

shown in (Figure 15). Maleimide coupling strategy is another strategy available for biomolecular systems with such functionality present. Both these strategies, based on covalently attachment of biomolecules to MPTS functionalized surfaces, are valuable for biomolecular surface modification and bioelectronics with potential also for biosensor applications.

In some cases, due to different surface activity, the ZnO molecule interactions may depend on the specific crystalline surfaces, as discussed in paragraph 5.1. P. W. Sadik and co authors (111) used long chain thiol chemistry to functionalize both the O- and Zn-terminated faces of ZnO. The authors investigated the adsorption of dodecanethiol on the surfaces. A strong enthalpic adsorption is demonstrated by the stability of sulfur on both ZnO surfaces up to 350 and 400 °C for oxygen terminated and zinc-terminated substrates, respectively. The minimal presence of the S 2p_{3/2} 170 eV peak indicates absorption of the sulfur as an unoxidized thiol. Besides XPS reflection high energy electron diffraction (RHEED) measurements were used on both treated substrates to further characterize the thiol absorption. The Zn-terminated and O-terminated substrates show an equivalent surface ordering in their untreated state, as seen in (Figure 16). After thiol exposure and thermal treatment of the substrates to 250 °C, the zinc terminated substrate revealed an amorphous pattern. However, the thiol functionalized oxygen terminated substrate showed some degree of surface order even after thiol treatment. This suggests that, though the surface coverage is lower, the oxygen surface absorbs the thiol in a more ordered fashion with the zinc surface being less ordered (111).

In (112) nanoparticle biofunctionalized was achieved by conjugating a biomolecule via N-hydroxysuccinimide (NHS) to 2-aminoethyl-amino-propyltrimethoxysilane (AEAPS) coated nanoparticles. However, in the presence of water, by time, the NHS ester hydrolyzes, which will result in a less efficient conjugation. Selegård and co authors (77) have shown an alternative coupling strategy for functionalization of ZnO nanoparticles and ZnO thin films, which do not suffer the risk of deactivation. An iodized biotin (iodoacetyl-PEG2-biotin) is linked to the thiol group of the bifunctional (3-mercaptopropyl)trimethoxysilane MPTS molecule resulting in a complex herein named MPTS/PEG2-biotin, schematically depicted in (Figure 17). The aim of the study was to investigate the efficiency of the coupling chemistry of critical importance for surface modification procedures and for sensor applications.

The efficiency of the coupling process was investigated using X-ray photoelectron spectroscopy (XPS) and near edge X-ray absorption fine structure (NEXAFS). ZnO nanoparticles and thin films were both found to be successfully functionalized with MPTS as strong peaks in the Si (2p) and S (2p) core level XPS spectra was observed after attachment of MPTS. The conjugation of iodoacetyl-PEG2-biotin to the MPTS capped nanoparticles and thin films was confirmed measuring XPS N (1s). The XPS N (1s) core level spectra showed an increased signal after coupling of iodoacetyl-PEG2-biotin to MPTS in good agreement with PEG2-biotin conjugation to MPTS (Figure 18). This result was also confirmed with NEXAFS spectroscopy as peaks correlated to amide bonds within the MPTS/PEG2-biotin was observed in the N K-edge and O L-edge NEXAFS spectra. The MPTS/PEG2-biotin functionalized nanoparticles and thin films are potential candidates for sensor applications in the future.

Antibody immobilization methods were investigated by Corso and co authors (113) for functionalization of the ZnO surface. Two different silane molecules were used: (3-glycidyloxypropyl) trimethoxilane (GPS) and (3-mercaptopropyl) trimethoxilane (MPTS). It was concluded that the MPTS is a viable option for moving forward in functionalization of ZnO based sensors due to the fact that it is commercially available chemical and provides high antibody surface coverage with good uniformity.

6. RECENT ACHIEVEMENTS IN ZNO NANOCRYSTAL BASED BIOSENSORS

ZnO based biosensing has been a hot issue for the last few decades, which is confirmed by the number of publications and some new key review papers (114 - 115). The research efforts on this topic recently yielded a number of biosensing devices (115, 116). By detecting traces of associated molecules, it is possible to diagnose diseases and genetic disorders, prevent potential bioattack, and monitor the spread of viruses and pandemics (117 – 119).

Among the variety of biodevices, the acoustic wave biosensors, mainly surface acoustic wave (SAW) sensors, are considered to have great potential. SAW devices are mass transducers and have the potential for increased detection sensitivity when operated in a specific mode. Acoustic wave based technologies have some advantages over other bio sensing technologies (surface plasmon resonance, optical fibers, sensors based on field effect transistors or cantilever-based detectors), such as: signal simplicity, high sensitivity, compact size, low cost, and massive optical detection systems are not necessary (115). Recently, there has been an increasing interest in SAW based biosensors to detect a versatile range of objects: DNA, enzymes, antibodies, cells and microorganisms, animal and plant cells, cancer cells, biochemical substances or viruses etc. (119 - 121).

The simplest acoustic wave based biosensors is QCM (quartz crystal microbalance). Being able to operate in liquids, it possesses some disadvantages such as a low mass detection limit and large mass which requires a thick substrate and rather large surface area (122). This can be avoided in SH/SAW devices, where the waves propagate in a shear horizontal mode, thus do not dissipate the energy into the liquid media, providing high sensitivity (123). Figure 19 represents a schematic of the ZnO based SAW device, operating in the shear horizontal (SH) surface acoustic waves mode.

A SAW device based on ZnO films on Si was used for sensing the PSA antibody antigen immuno reaction as a function of PSA concentrations (124). The resonance frequencies of the device were found to shift to lower frequencies as the PSAs are specifically immobilized on the surface. Finally, the linear dependence was found between the resonance frequency change and the PSA/ACT complex concentrations over the range of 2–10,000 ng/ml (125). For the measurements in liquids the SAW devices working in so called SH or Love modes are most promising. For a Love wave mode the shear wave velocity in the surface wave guide layer must be smaller than that in the piezoelectric substrate. A ZnO shear wave velocity is 2578 m/s, whereas those of ST cut quartz and SiO₂ are 4996 and 3765 m/s, respectively. Thus, it is reasonable to use ZnO as a guiding layer on substrates of ST cut quartz to form Love mode biosensors. The other potential substrate materials for Love mode ZnO sensors include LiTaO₃, LiNbO₃ and sapphire. A ZnO Love mode device of ZnO/90 deg rotated ST cut quartz has a maximum sensitivity up to $-18.77 \times 10^{-8} \text{ m}^2 \text{ s kg}^{-1}$, which is much higher than that of a SiO₂/quartz Love mode SAW device (126 - 128). The performance of the devices on lower cost substrates, such as Si, was observed to be even better, having a device sensitivity as high as 8.64 $\mu\text{m}^2/\text{mg}$, which is up to 5 times higher than on the LiTaO₃ (129, 130). The polymer substrates (such as PMMA, polyimide, SU-8 or parylene C) were reported to be convenient for ZnO based Love mode sensor with a ZnO guiding layer.

Similar are the Lamb wave devices, where the wave propagation velocity in the membrane is slower than acoustic wave velocity in the fluids on the surface. Thus, the energy is not dissipating into liquids (131). The negative aspects of the Lamb wave biosensors are the low sensitivity (as a result of low operational frequency) and the fragility of the membrane structures, complicating its performance. However, a ZnO based Lamb wave sensor was used for monitoring of growth of bacterium “*Pseudomonas putida*” in toluene, and the reaction of antibodies in an immunoassay for an antigen present in breast cancer patients (115, 132). A sensitivity as high as $8.52 \times 10^7 \text{ cm}^2/\text{g}$ at a wave frequency of 9MHz was reported for the ZnO based Lamb wave sensor during detection human IgE based on conventional cystamine SAM technology (133).

An optional design is the film bulk acoustic resonator (FBAR) device, which consists of a sub micrometer thick piezoelectric film membrane located between two metallic layer electrodes (134, 135). Having a smaller size, high power tolerance and high sensitivity, it has attracted attention in the research field. FBAR based on ZnO allows higher energy densities, enabling increases in the frequency of the device and therefore, a significant decrease of the device area in comparison to SAW or QCM devices.

Thus, in terms of FBAR biosensors, ZnO has many advantages over other materials. A FBAR based on a ZnO film was used for detection of DNA and protein molecules at operational frequency 2 GHz, providing the sensitivity of 2400 Hzcm²/ng (136). This is three orders of magnitude higher than for the conventional QCM device. Recently, a sensitivity as high as 3654 kHzcm²/ng was reported for ZnO based FBAR (137).

Fluorescence detection is another attractive method in the area of biosensing. Using model protein and nucleic acid systems, Dorfman and co authors (138) have demonstrated that tailored nanoscale zinc oxide structures can significantly enhance the detection capability of biomolecular fluorescence as compared to other substrates such as silicon, quartz or polymer. This ultrasensitive detection resulted from the ZnO nanomaterials which contributed to the increased signal-to-noise ratio of biomolecular fluorescence.

A critical issue in developing a high performance biosensor is to find a simple and reliable process for functionalization of the ZnO surface through a covalent method to form a robust immobilization of appropriate probe molecules. Particularly, the direct immobilization on the ZnO film has its advantages for bio sensing applications. Therefore, the surface treatment plays an important role on the applicability of ZnO for biosensing. Also, growth related characteristics, such as ZnO film texture, maybe crucial for the piezoelectric and acoustic wave properties of the acoustic devices. The substrate has significant influences on nucleation, growth and texture, acoustic wave velocity/frequency, and electro-mechanical coupling coefficient of the ZnO acoustic wave devices (115).

For FBAR type biosensor, the film texture is of great importance. In other words, the normally textured ZnO film (0001) can not be used for sensing in liquid. ZnO normally crystallizes in a hexagonal, wurtzite type structure, with three dominating crystal planes: (0 0 0 1), (10⁻ 10) and (11⁻ 20) due to their lowest surface energies (139). SAW devices, based on ZnO with a (0001) film texture can be used for sensing in air or gases. However, for detection in liquids, generation of the shear horizontal mode wave is necessary, being displaced within the plane of the crystal surface (117). In order to fulfil this requirement, other film textures are necessary: (11-20), (10-10). Such a ZnO surface can be obtained via substrate influence, resulting in epitaxial growth. ZnO films were reported to be epitaxially grown with a preferred (not 0001) orientation on Al₂O₃, AlN etc (140). Other types of the texture control were recently reported, such as, epitaxial growth on a specific substrate, sample position (141), precursor flux control, substrate tilting and using an external oxygen ion source to control the oxygen ion bombardment during growth (118, 142, 143). Earlier, we demonstrated the change of the texture of the ZnO films from (0001) to (10-11) via Ga doping and the morphology control via respective annealing (144, 145). We have recently reported on the control of ZnO nanostructure location and inclination via respective substrate miss cut in the epitaxial growth of ZnO on 4H-SiC (13). Such an approach can be utilized for fabrication of the active ZnO elements for biosensors, being able for operation in liquid.

Thus, other (for ex. (11-20)) textured films must be used with little damping effect in a liquid. In ref. (146) the ZnO based FBAR was fabricated using a ZnO film with 16 deg. off c-axis crystal orientation. It demonstrated 585 Hzcm²/ng and mass detection limit of 2.3 ng/cm² for an avidin/anti avidin biorecognition system (147). The schematic of the FBAR biosensor based on c-axis inclined ZnO is presented on the [Figure 20](#).

It is noteworthy, that ZnO bulk materials are expensive and less easily integrated with electronics for control and signal processing. Piezoelectric thin films such as ZnO have good piezoelectric properties, a high electro mechanical coupling coefficient and high sensitivity and reliability (148). Moreover, 1D ZnO nanostructures were recently investigated and developed to be utilized as e.g. enzyme modified biosensors; they revealed better sensitivity, lower limit of detection in comparison to ZnO bulk and films based devices (149, 138). Recently, Lei and co authors (150) demonstrated a glucose electrochemical biosensor fabricated on ZnO nanorods, using two approaches: a grown and a transferred active layer. The results demonstrated that an array of well aligned as-grown ZnO nanorods possesses better sensitivity, response time, detection limit and output signal linearity range. Therefore, it was concluded that directly grown ZnO nanostructures will have more promise in applications for enzymatic immobilization and signal transduction in the high performance biosensors.

Additionally, we would like to mention such requirements for ZnO based SAW as the material ambient and temperature stability. Currently, there is one concern that ZnO film is very reactive, and unstable even in air or moisture (32). Therefore, the stability and reliability may be a problem. To solve it, an appropriate surface treatment should be performed. For instance, deposition of a thin protection layer such as DLC or Si₃N₄ on top of the ZnO film may be an optional solution. Alternatively, an “island” ZnO SAW structure as mentioned earlier can be used in order to avoid direct contact between the ZnO active layer and the fluid being pumped (151).

Krishnamoorthy and co authors (152) stated that the ZnO surface, due to its reactivity, is an effective template for protein immobilization. Later a Love type SAW device biosensor was realized on a ZnO/SiO₂/Si structure for the detection of interleukin-6 (IL-6) (153). The biosensor was operating at 747.7 MHz and 1.586 GHz, and the ZnO surface was functionalised through immobilization of IL-6 via direct absorption as well as covalent binding on gluteraldehyde. The biosensor was reported to be fully integrated with the CMOS Si chips and to be developed as a portable real time detection system for the interleukin family of proteins in a human serum.

Despite the demonstrated success of sensors based on the gravimetric principle (QCM ,SAW, FBAR), low molecular weight analytes can be difficult to detect based on mass addition alone. The possible solution is the use of mass labels such as gold nanoparticles, which can be used in the context of an assay where free analyte is displaced with a mass-labelled or surface bound version of the molecule. In the latter case, additional amplification is achieved by appending the mass label to the receptor. In the work (154) the use of effector dependent ribozymes (aptazymes) as reagents for augmenting small ligand detection on a mass sensitive device is presented.

Due to photoconductivity and photocatalytic activity of ZnO, enzymatic biosensors based on ZnO nanoparticles which possess high selectivity and quick response were reported. It was reported that, under exposure to sunlight or ultraviolet radiation, electron/hole pairs are released which can assist the catalytic reactions of enzyme electrodes. For glucose sensors based on ZnO nanoparticles, the current response was reported to increase up to 30% at irradiation by the UV light, as well as detection limit lowering by two orders of magnitude in comparison to the dark operating device (80).

The poor electrochemical behaviour of ZnO was reported to be an obstacle for realization of an integrated third generation biosensors (155). It was explained that due to the absence of the redox couple in ZnO, a mediator is required to provide the shuttling path for electrons, generated in biochemical reactions. The Fe implanted ZnO thin films were demonstrated as a successful approach for introducing redox centres along with shallow donor levels and therefore resulted in enhanced electron transfer properties. The GOx/Fe-ZnO/ITO/glass structures were shown to be sensitive to glucose with an enhanced response of 0.326 $\mu\text{A mM}^{-1}\text{cm}^{-2}$ and a low Km of 2.76 mM. It was concluded that the Fe implanted ZnO films provide a suitable platform for immobilization of biomolecules and are proving to be a promising third generation biomatrix which could lead to development of MEMS and ISFET based miniaturized biosensors (155).

Recently, Pradhan and co authors (156) demonstrated the performance of a light weight, flexible glucose sensing bioelectrode based on ZnO NWs electrochemically deposited on a Au coated PET substrate. Using an amperometric method, the GO_x/ZnO-NWs/Au/PET bioelectrode was found to exhibit excellent glucose sensing, with a high sensitivity of 19.5 $\mu\text{A mM}^{-1}\text{cm}^{-2}$ and a low Michaelis-Menten constant of 1.57 mM, proving ZnO NW based biosensors are promising candidates for future commercialization.

By using Co doped ZnO nanoclusters an amperometric sensor was realized as a platform for glucose oxidase immobilization (157). Due to the combination of the large specific surface area and high electrocatalytic activity of the ZnO:Co nanoclusters, the biosensor revealed a high sensitivity of 13.3 $\mu\text{A/mM cm}^2$ for glucose detection and low detection limit of 20 μM . It was noticed that some species, such as uric acid and ascorbic acid, cannot be completely removed for the biosensor at the operating potential. Possible applications of such biosensors were proposed for environmental and industrial monitoring.

It was recently reported (116) that the nanostructured ZnO with its unique properties could provide a suitable microenvironment for immobilization of enzymes while retaining their biological activity, and thus lead to an expanded use of this nanomaterial for the construction of electrochemical biosensors with enhanced analytical performance. In the review (116) the ZnO based enzyme electrochemical biosensors are well described according to the target biosensing analyte (glucose, hydrogen peroxide, phenol and cholesterol), respectively. Moreover, recent developments in enzyme electrochemical biosensors based on ZnO nanostructures are reviewed with an emphasis on the fabrication and features of ZnO appropriate for biosensor construction (e.g., modified electrodes and enzyme immobilization) and biosensor performances (116).

Other aspects of ZnO based biosensor design are not covered in this review because of size limitations. The aforementioned surface modification is useful also for possible microfluidic applications of ZnO films however, it is not included in the present paper and can be found elsewhere (115).

7. SUMMARY AND PERSPECTIVES

A survey of results on ZnO nanoparticle and nanostructured film synthesis and tailoring of their surface properties towards biosensor applications has been made. Biocompatibility and biosafety issues have been addressed and important biological effects of ZnO nanoparticles have been pointed out. The wettability of ZnO nanostructures of different morphology and their switching from hydrophilic to hydrophobic behaviour has been discussed including the results of UV irradiation. The adsorption of biofunctional molecules along with further molecular bridging has been demonstrated thus indicating a path for biomolecular immobilization. The confirmed covalent bonding of organosilanes on ZnO surfaces puts forward the possibility of reliable biosensor design while the observed difference in the molecular ordering on the O- and Zn terminated faces suggests advantages of using nanocrystalline material. Biosensor applications have been reviewed with a focus on surface acoustic wave devices, although other means of signal transduction has been listed for completeness. The advantages of ZnO nanocrystalline materials as platforms for high performance biosensors have been addressed. In a view of commercial perspectives, it is noteworthy that the ZnO nanomaterial preparation does not require high cost raw materials or equipment which leads to high expectations of successful commercial devices for many of the described biosensors.

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Table 1. The content of the solution after immersing the ZnO samples (after 7 days, 36 °C)

Type of the material	Elements, mass %						
	Ca	Fe	Zn	Br	Ag	Si	S
ZnO single crystal	0.003	0.002	-	-	0.001	0.001	0.001
ZnO nanoparticles (as-grown)	0.002	0.002	0.001	0.026	0.005	0.003	0.002
ZnO nanoparticles (rinsed)	0.002	0.004	0.002	0.001	0.002	0.004	0.001

Figure 1. SEM image of ZnO nanosheafs.

Figure 2. Contact angle time dependence under the UV radiation of ZnO nanostructures (nanosheafs). The respective transition regions from hydrophobic to hydrophilic and superhydrophilic are demarked. The insets represent the contact angle images before (top left) and after the 5 minutes of UV irradiation (bottom right) respectively.

Figure 3. SEM images of bulk ZnO: a – crystal side view; b – surface of the crystal.

Figure 4. TEM image of the as grown ZnO nanoparticles (redrawn from (69)).

Figure 5. The pH change of the solution after plunging of the as-grown ZnO nanoparticles (redrawn from (71)).

Figure 6. SEM (a) and TEM (b) images of as-synthesized ZnO nanoparticles. Reprinted from Y -F Li, Z -M Liu, Y -L Liu, Y -H Yang, G -L Shen, R -Q Yu: A mediator-free phenol biosensor based on immobilizing tyrosinase to ZnO nanoparticles. *Analytical Biochemistry* 349, 33–40 (2006) and A Moballegh, H Shahverdi, R Aghababazadeh, A Mirhabibi: ZnO nanoparticles obtained by mechanochemical technique and their optical properties. *Surface Science* 601, 2850 - 2854 (2007) respectively, with permission from Elsevier.

Figure 7. (a) Typical SEM image of the ZnO nanoparticles; (b) high-magnification SEM image of the ZnO nanoparticles. The inset shows the selected area electron diffraction (SAED) pattern obtained by focusing the electron beam on a ZnO nanoparticles. Reprinted from X Ren, D Chen, X Meng, F Tang, X Hou, D Han, L Zhang: Zinc oxide nanoparticles/glucose oxidase photoelectrochemical system for the fabrication of biosensor. *Journal of Colloid and Interface Science* 334, 183–187 (2009) with permission from Elsevier.

Figure 8. AFM images showing the grain evolution in ZnO films, annealed for 30 minutes in air in a temperature range of (300 – 600 °C a) as-grown film, b) 300 °C, c) 500 °C and d) 600 °C. The image size is 1 x 1 μm for all four images. Height amplitude (Z-scale for all images, redrawn from (77)).

Figure 9. XRD spectrum of a) as-grown ZnO films and b) tetrabutylammonium bromide (TBAB) capped as-synthesized ZnO nanoparticles (redrawn from (77))

Figure 10. TEM image of as synthesized TBAB capped ZnO nanoparticles. An enlarged particle is shown as an inset (redrawn from (77))

Figure 11. Contact angle dependence on the ZnO surface treatment procedure for Zn- and O-terminated faces of ZnO bulk crystal (redrawn from (102)). The lines are guide for eyes.

Figure 12. Chemical structure of the APTES silane molecule (left) and the XPS S2p spectra of ZnO (right) a) before and b) after biofunctionalization (redrawn from (105))

Figure 13. Core level XPS spectra for S 2p (left) and Si 2p (right) of clean and MPTS functionalized ZnO (redrawn from (107)). Spectra are show for comparison.

Figure 14. Schematic drawing of procedure for the MPTS reaction on hydroxylated surfaces (redrawn from (107)).

Figure 15. Schematic drawing of the functionalization procedure, including in disulfide bridge formation. In this case phosphotyrosine analog (pTyr-PT) is linked to MPTS-functionalized ZnO surface (redrawn from (107)).

Figure 16. RHEED patterns for Zn-terminated and O-terminated ZnO surfaces after 250 °C temperature treatment. Reprinted with permission from (P W Sadik, S J Pearton, and D P Norton: Functionalizing Zn- and O-terminated ZnO with thiols. *J Appl Phys* 101, 104514 (2007)). Copyright 2007, American Institute of Physics.

Figure 17. Schematic picture of the functionalization steps of ZnO nanoparticles and films (redrawn from (77)).

Figure 18. N (1s) XPS core level spectra for a) ZnO nanoparticles functionalized with MPTS b) MPTS/PEG2-biotin functionalized ZnO nanoparticles c) multi layer of iodoacetyl-PEG2-biotin d) MPTS functionalized ZnO film and e) ZnO film functionalized with MPTS/PEG2-biotin (redrawn from (77)). Inserted in the upper right corners are schematic pictures of functionalization strategy on ZnO film and functionalization of nanoparticles, respectively.

Figure 19. Schematic of a typical SAW biosensor, operating in shear-horizontal surface acoustic waves (SH-SAW) mode. The device consists of: substrate (1); piezoelectric film (f. e. ZnO) with specific texture (2); biologically functionalized layer (3); interdigital input (4a) and output (4b) electrodes. The waves have a displacement that is parallel to the device's surface (X-Z plane).

Figure 20. Setup of the FBAR biosensor: (a) top view of the resonator and the electrical leads, (b) electron microscope picture of C-axis inclined ZnO and (c) schematic picture of the lateral structure comprising the resonator with two electrodes solidly mounted on an acoustic Bragg mirror. Reprinted from J Weber, W Albers, J Tuppurainen, M Link, R Gabl, W Wersing, M Schreiter: Shear mode FBARs as highly sensitive liquid biosensors. Sens Actuata A 128, 84 – 88 (2006) with permission from Elsevier.