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1 **Nanomechanical and electrical properties of Nb thin films deposited on Pb**
2 **substrates by pulsed laser deposition as a new concept photocathode for**
3 **superconductor cavities**

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15
16 **Abstract**

17
18 We report a design of photocathode, which combines the good photoemissive
19 properties of lead (Pb) and the advantages of superconducting performance of
20 niobium (Nb) when installed into a superconducting radio-frequency gun. The new
21 configuration is obtained by a coating of Nb thin film grown on a disk of Pb via
22 pulsed laser deposition. The central emitting area of Pb is masked by a shield to avoid
23 the Nb deposition. The nanomechanical properties of the Nb film, obtained through
24 nanoindentation measurements, reveal a hardness of 2.8 ± 0.3 GPa, while the study of
25 the electrical resistivity of the film shows the appearance of the superconducting
26 transitions at 9.3 K and 7.3 K for Nb and Pb, respectively, very close to the bulk
27 material values. Additionally, morphological, structural and contamination studies of
28 Nb thin film expose a very low droplet density on the substrate surface, a small
29 polycrystalline orientation of the films and a low contamination level. These results,
30 together with the acceptable Pb quantum efficiency of 2×10^{-5} found at 266 nm,
31 demonstrate the potentiality of the new concept photocathode.

1

2 KEY WORDS: Nb thin film, pulsed laser deposition, metallic photocathodes,
3 superconductive radiofrequency cavity.

4

5 **1. Introduction**

6

7 The use of photoinjectors based on superconducting technology is an excellent choice
8 for delivering electron beams of high average currents (> 1 mA) with near continuous
9 wave and reduced power dissipation operation [1,2].

10 One of the most important challenges in the fabrication of photocathodes is the high
11 quantum efficiency (QE) and their electrical compatibility with superconducting
12 cavities (SC) technology usually made of niobium. Until now, no material has been
13 found to satisfy these requirements, so it is necessary to make a compromise between
14 both QE and electrical performance. The obvious solution to such a compromise is
15 Pb, which presents a QE around 2×10^{-5} at 266 nm [3], much higher than Nb (7.4×10^{-7}
16 at 266 nm [4]), which is a well-known superconductor with a superconducting
17 transition temperature of 7.19 K and has a high chemical stability.

18 The feasibility of such lead photocathodes have been studied by mechanically
19 incorporating into the Nb flange the Pb bulk material [1] or by depositing Pb thin film
20 on the Nb flange surface through different deposition techniques, such as
21 electroplated deposition, arc deposition, sputtering, evaporation [5] and pulsed laser
22 deposition (PLD) [6,7].

23 Still, despite its remarkable chemical stability under vacuum conditions, lead
24 photocathodes suffer from surface contamination upon exposure to atmospheric air
25 conditions [6], requiring the use of superficial laser cleaning treatments prior to their
26 normal operation. Unfortunately, such treatments may provoke delamination,
27 consumption and also thinning of the photoemitting film, causing in turn a decrease of

1 the device performance and lifetime. In order to overcome such inconvenient, we
2 propose a new configuration of superconducting photocathode in which a Pb disk is
3 coated by a niobium film, except its central area that acts as the photo-emitting spot
4 (Fig. 1), similar to the one proposed for conventional radiofrequency photoinjectors
5 [7]. The use of the Pb bulk as the photoemitting material improves the response of the
6 material to the laser cleaning processes, as the damage caused by such processes are
7 minimized with respect to the case of photoemitting thin films, while the purpose of
8 the Nb thin film is to reduce the surface resistance of the Pb bulk photocathode and,
9 hence, to preserve the quality factor of the superconducting cavity.

10 The feasibility of superconducting Nb thin films in SC has been already tested on
11 Cu [8] and MgO [9] substrates, while its deposition has been studied by DC
12 magnetron sputtering [10], high-pressure magnetron sputtering [11], electron
13 cyclotron resonance [12], low pressure chemical vapour deposition [13], molecular
14 beam epitaxy [14], atomic layer deposition [15], coaxial energetic deposition [16] and
15 e-beam evaporation [17].

16 In this work, we introduce the fabrication of new alternative Nb/Pb hybrid
17 photocathode design through the deposition of Nb thin films on Pb substrates by PLD
18 technique, with the ring configuration shown in figure 1. Their mechanical and
19 electrical properties are evaluated in order to analyse their potentiality for their actual
20 superconducting photocathode application.

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23

2. Experimental procedures

All the deposition processes were performed in high vacuum (2.2×10^{-6} Pa) and at room temperature. The fourth harmonic of an Nd:YAG laser (Continuum, Powerlite Precision II-8010) (266 nm, 7 ns (FWHM) pulse duration and a repetition rate of 10 Hz) was focused onto the Nb target at an incidence angle of 45° using a 30 mm focal length quartz lens. In order to clean the target surface it was ablated with 2,000 pulses, while the transfer of the target material to the substrate surface was avoided by means of a shutter. After the target cleaning, the deposition was carried out with the cumulative effect of 60,000 laser pulses on three different tracks in order to avoid deep crater formation on the surface of the target which rotated with a frequency of 3 Hz. The ablated material was collected on Pb substrates kept at distance of 5 cm from the target surface. The laser fluence was optimized at 8.5 J/cm^2 after a parametric study [18]. The spot size of the laser beam on the surface of Nb was about 1.4 mm. The other experimental conditions used in this study are listed in table I.

The mass spectra of the vacuum chamber residual gases were recorded with a quadrupole mass spectrometer (Hiden Analytical HALO 201 RC) in order to optimize the quality of the vacuum used for the deposition. The deposited films were analyzed by scanning electron microscopy (SEM, mod. JEOL-JSM-6480LV), X-ray diffraction (XRD, mod. RIGAKU D/MAX ULTIMA) and nanoindentation (Triboindenter TI-950, Hysitron) to deduce the morphology, the structure and the mechanical properties, respectively. The temperature dependence of the film electrical resistivity was measured within the variable temperature insert of a cryogen free closed cycle superconducting magnet (Cryogenic LTD) operated with a CSW-71D compressor (Sumitomo Heavy industries, Ltd). A two terminal method was employed, with a yokogawa 7651 programmable DC source and a Stanford Research SR570 preamplifier to read the

1 current. Finally, quantum efficiency (QE) measurements were carried out by a
2 photodiode cell described in a previous work [6].

3

4

5 **3. Results and discussion**

6

7 Scanning electron microscope image shows a very smooth surface and almost free of
8 droplets or particles (figure 2). This property is an important parameter for the
9 improvement of the surface conductivity of the films. In the same figure, the edge of
10 the film is easily observable. Figure 3 shows Energy-Dispersive X-ray spectroscopy
11 (EDX) maps of the central part of the sample, where part of the substrate surface has
12 been shielded during the deposition in order to create the photoemitting area of the
13 photocathode (figure 4). All the maps were acquired with an electron energy of 15
14 keV. The dark area on the Nb map (in green) corresponds to the area where the Pb
15 substrate surface was shielded during the deposition. On the other hand, the EDX map
16 of Pb (yellow signal) comes into view also in the area of the Nb thin film because
17 some x-rays come from the Pb bulk due to its small thickness (60 nm). The weak
18 signal for this chemical species is due to the relatively high energy value of K_{α} and L_{α}
19 respect to the electron energy in this analysis. The oxygen map (red signal) shows
20 very low concentration of oxygen in the film (Nb) and in the substrate (Pb). This fact
21 indicates that the careful control of the vacuum level and of vacuum quality by mass
22 spectrometric investigations, before and during the experiment, allows the growth of
23 low contamination Nb thin films through PLD.

24 The XRD analysis of the sample (figure 5) indicates that the grown film presents an
25 amorphous structure, with only a small trace of the (110) crystalline planes of the bcc

1 network as a broad small peak located around $2\theta = 38^\circ$ suggests [19,20]. All the peaks
2 shown in the XRD pattern can be attributed to the Pb underlying substrate except for
3 that weak band at 38° . Despite the Pb substrate presents a preferential orientation
4 along the (111) crystalline planes of the cubic network, typical of fcc metals [21], the
5 Nb film seems to grow with a preferential orientation along the (110) crystalline
6 planes, typical of bcc metals [22]. Therefore, the crystalline texture of the film is not
7 related to that of the Pb substrate but to the bcc metallic character of Nb films [22].
8 However, the energy of the ablated species does not seem to be enough to produce
9 large grains, as the broadness of the peak at $2\theta = 38^\circ$ illustrates. Moreover, the low
10 number of counts arising from such contribution indicates a low crystalline fraction,
11 evidencing the presence of a large amorphous phase. The absence of large crystals on
12 the film is not yet clear, but will be studied in future works, analysing the influence of
13 the substrate temperature [23] or photon energy in the crystalline structure of the film.
14 The thickness and mechanical properties of the Nb film were measured by performing
15 nanoindentations with penetration depths displacements spanning a range which
16 exceeded the coating thickness. The raw data was then processed using the approach
17 of Oliver and Pharr to calculate hardness values of the Nb+Pb system, and corrected
18 for pile-up effects [24] (figure 6). In order to calculate the thickness and hardness of
19 the Nb film, we have used the model of Korsunsky and Constantinescu [25] which
20 predicts:

21

$$22 \quad H_c = H_s + (H_f - H_s)/(1 + b \times t/t_f) \quad (1)$$

23

24 where H_c , H_s , and H_f are the composite hardness, substrate hardness and film
25 hardness, respectively, t is the penetration depth of the nanoindentation probe, t_f is the

1 film thickness and b is a factor depending on the indenter shape. In our experiments,
2 the fitting parameters H_f , t_f and b are determined by fitting to the experimentally
3 determined variation of H_c with t , while the value of $H_s = 0.22 \pm 0.01$ GPa was
4 measured directly on the uncoated substrate. The result of the fitting reveals that the
5 Nb film has a thickness of 60 ± 5 nm and a hardness of 2.8 ± 0.3 GPa. The factor b for
6 the Berkovich tip of 200 nm diameter resulted to be equal to 3. To the best of our
7 knowledge, there are no publications reporting the nanoindentation hardness of pure
8 Nb thin films deposited by PLD. Furthermore, very little information is available for
9 the mechanical properties of pure Nb films deposited by other physical vapour
10 deposition techniques. Zhao and Lai [26] reported a value of 7.10 ± 0.27 GPa for thin
11 films deposited by magnetron sputtering (MS). Bemporad *et al.* [27] measured values
12 of 2.59 ± 0.35 GPa for unbiased and 3.10 ± 0.58 GPa for biased MS films deposited
13 on Cu substrates. Dispersion of the measured values between both publications can
14 be directly linked to microstructural differences of their films, like film density and
15 grain size, which affect the mechanical properties of the coatings [28]. Our results fall
16 inside of range of values measured by Bemporad *et al.* [27].

17 An additional indication about the value of the Nb film thickness can be deduced from
18 the nanoindentation load-displacement curves, as shown in figure 7. All
19 nanoindentation measurements present a change in the slope when the probe has
20 displaced about 60 nm from the surface. The decrease in the slope can be associated to
21 the penetration into the Pb substrate, which is about 10 times softer than the Nb film.

22 The hardness feature of the Nb thin film is very important for reducing the scratches
23 formation on the photocathode-flange surface which could be responsible of electrical
24 discharges due to the high gradient of electric field in SC cavity.

25 Another important aspect for the targeted application is the evaluation of the film

1 electrical performance for its integration in superconducting cavities. Figure 8 shows
2 the evolution of the sample resistance with the temperature below 20 K. Two clear
3 steps can be distinguished in the curve at 9.3 K and 7.3 K, which are very close to the
4 critical temperatures of Nb and Pb, reported in literature to be 9.26 K and 7.19 K
5 respectively [29,30]. These features can be thus associated to two superconducting
6 transitions superimposed to a series resistance from the interconnections.

7 Finally, the photoemission performance of the sample, without any chemical or
8 physical treatment of the surface, showed a relatively high QE of about 2×10^{-5} at 266
9 nm. As naturally expected, the photoemitting behaviour of the Nb/Pb photocathode is
10 strictly similar with the one expected from the Pb bulk.

11

1 **4. Conclusions**

2
3 In this work the feasibility of fabricating new hybrid Nb/Pb devices with application
4 as photocathodes for superconducting radiofrequency guns has been demonstrated.
5 The morphology of the deposited Nb metallic film, characterized by SEM, presented a
6 very low droplet density, which makes them very interesting for such application.
7 Nanomechanical characterization has shown the hardness feature of the 60 nm Nb
8 films which is very important for reducing the scratches formation on the
9 photocathode surface. In addition, the EDX analysis showed the goodness of PLD for
10 the fabrication of the new design superconducting photocathodes, with an extremely
11 low film oxidation during the growth process. Finally, despite the low crystalline
12 fraction of the Nb film obtained through XRD, the measured critical temperature and
13 low resistivity of the film indicated the usefulness of PLD for the fabrication of high
14 quality Nb thin films.

15 16 17 18 **Acknowledgements**

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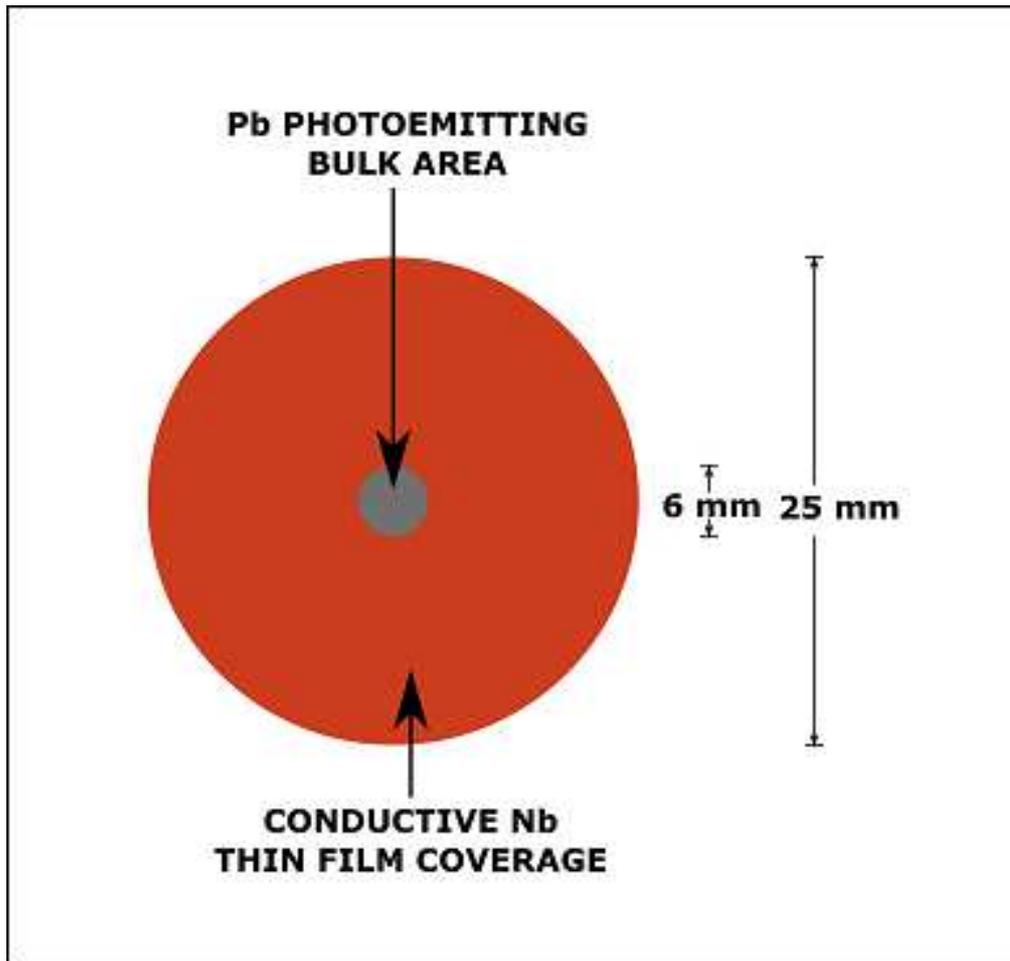
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24 **Table I. Experimental conditions**

| | | |
|-------------------------------|------------|-------------------------|
| Target | | Nb |
| Substrate | | Pb |
| Substrate temperature | | 300 K |
| Target–substrate distance | | 5 cm |
| Laser spot size | | 1.4 mm |
| Laser pulse duration | | 7 ns |
| Laser fluence | | 8.5 J/cm ² |
| Power density | | 1.2 GW/cm ² |
| Laser wavelength | | 266 nm |
| Background pressure | | 2.2×10 ⁻⁶ Pa |
| Laser shots | Cleaning | 3×2,000 per track |
| | Deposition | 3×20,000 per track |
| Average number of pulses/site | | 700 |
| Film thickness | | 60 nm |

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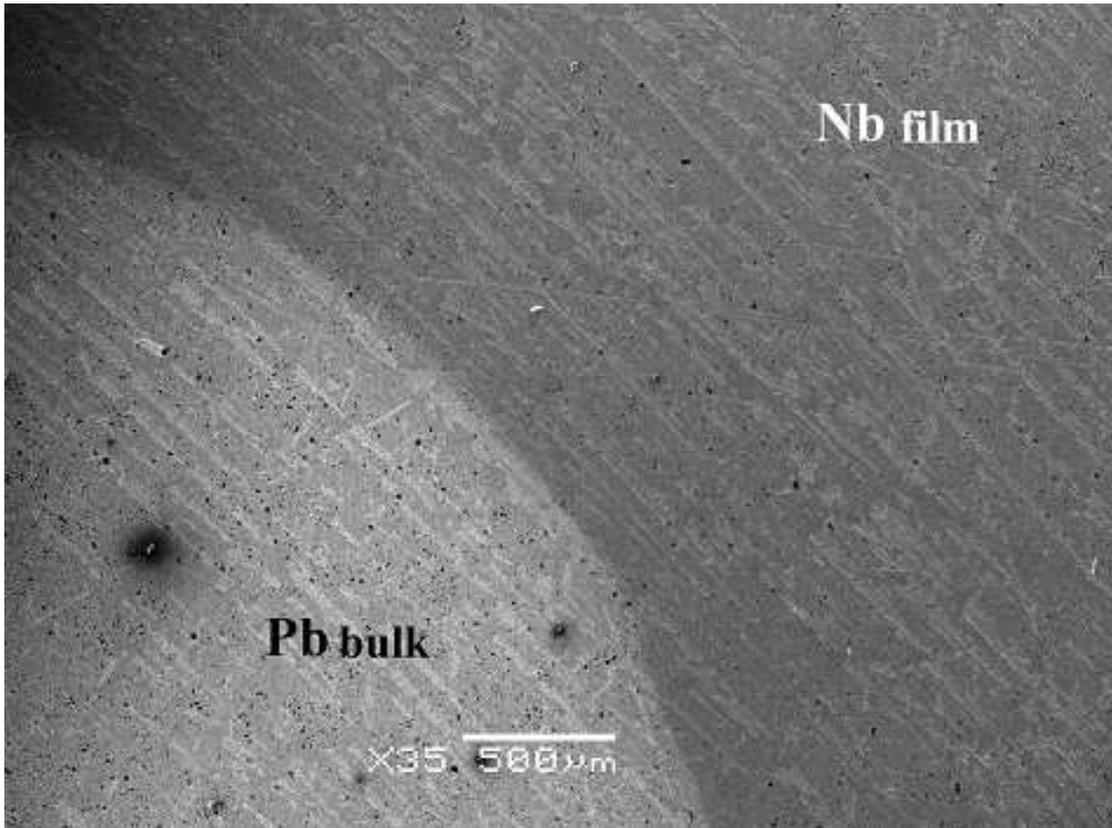


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4 **Figure 1**

5 Scheme of the annular photocathode configuration. The central part of the cathode
6 corresponds to the Pb photoemitting area while the external area is the Nb
7 superconducting deposited film.

8

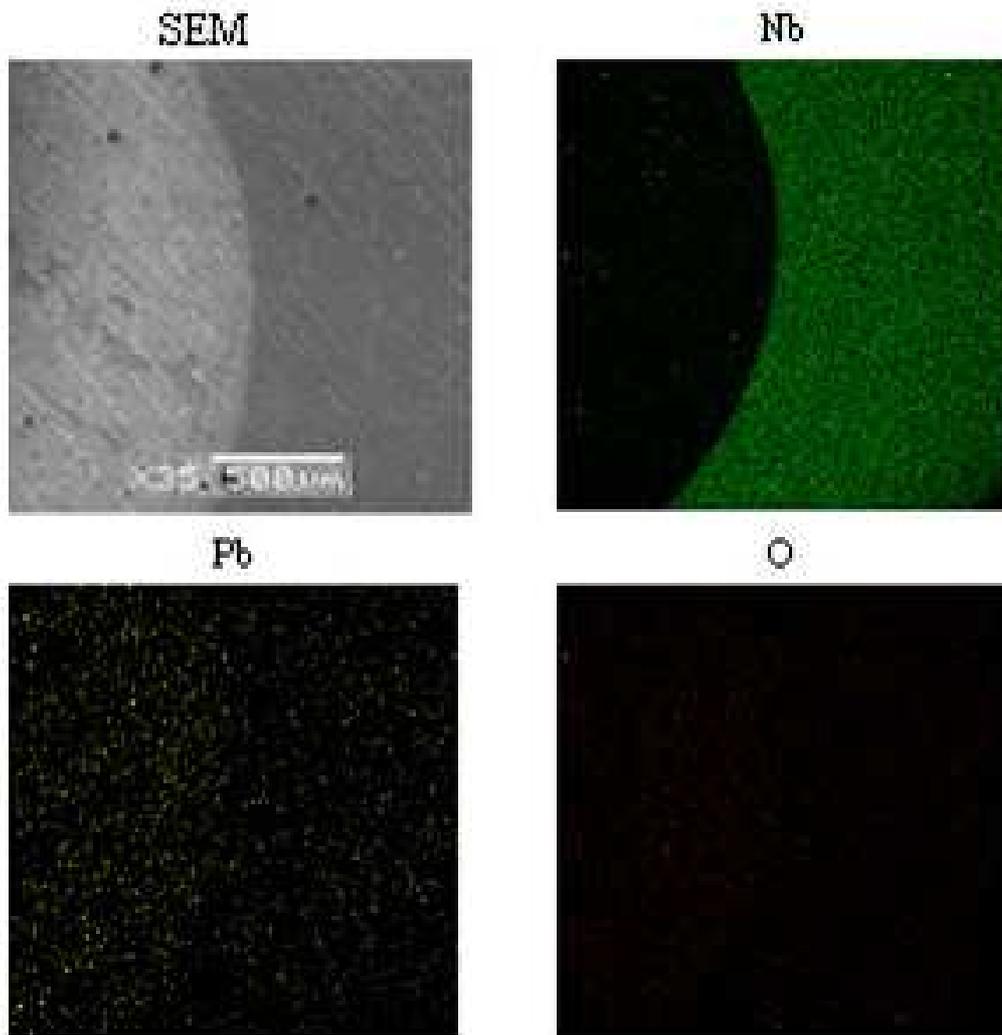


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2 **Figure 2**

3 SEM micrograph of the cathode. The darker area corresponds to the Nb coating. The
4 circular brighter area corresponds to the photoemitting spot.

5

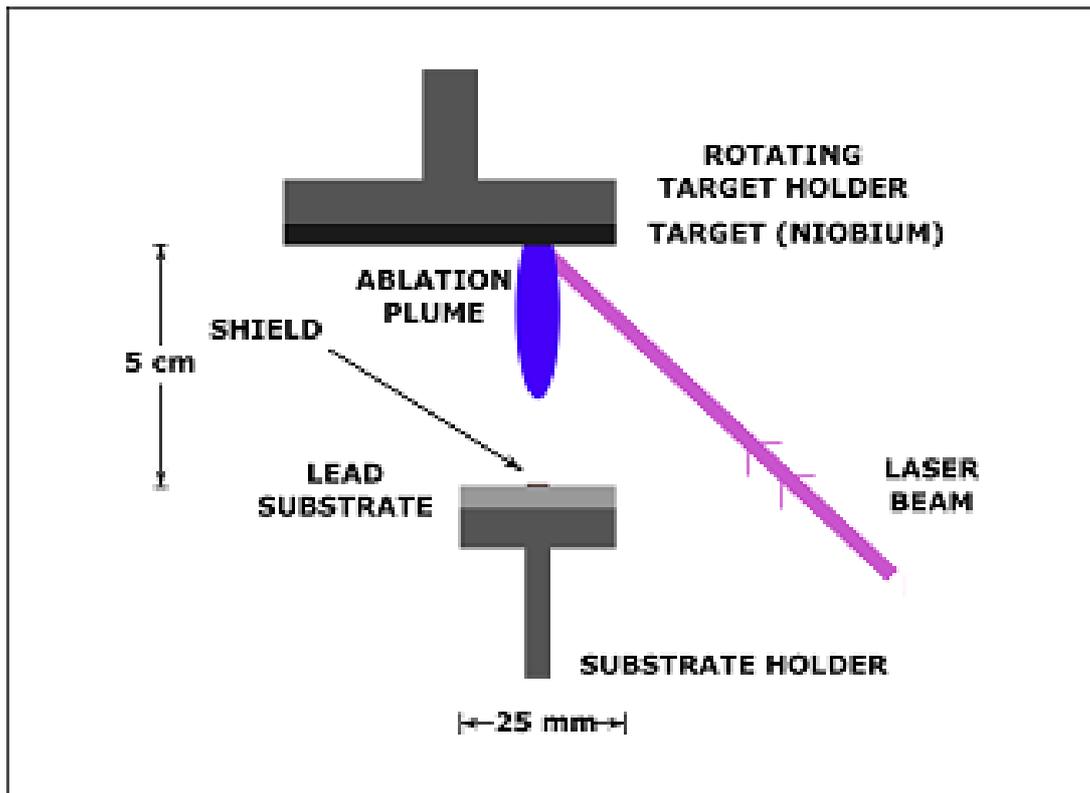


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2 **Figure 3**

3 SEM image and EDX maps of the cathode obtained with electron energy of 15 keV.

4



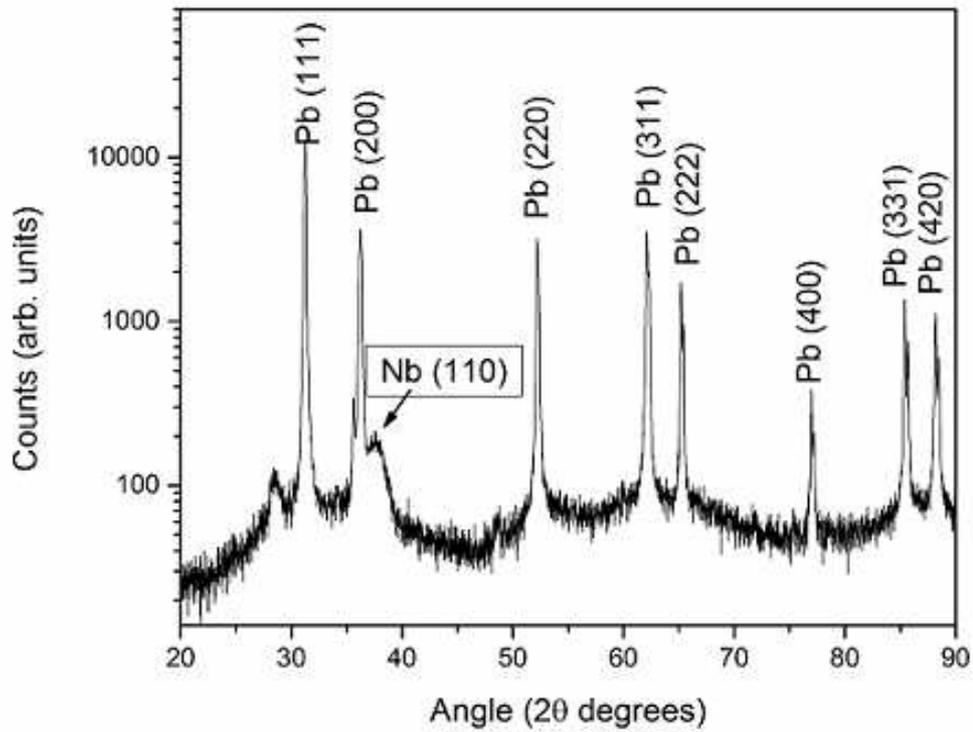
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2 **Figure 4**

3

4 Schematic of the geometrical configuration of the experimental setup for the
 5 deposition of the Nb films.

6



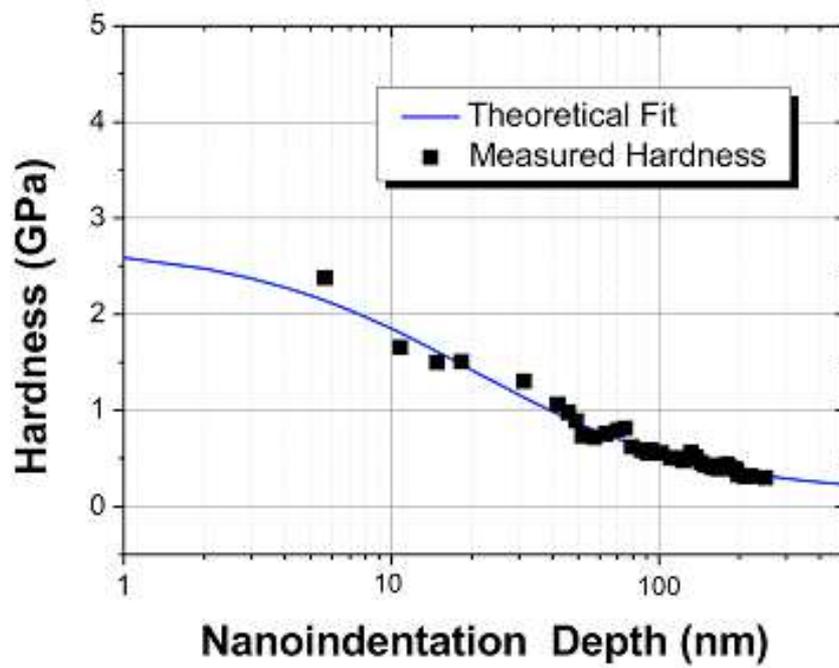
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3 **Figure 5**

4 θ - 2θ XRD pattern of the Nb film on the Pb substrate. Peaks corresponding to the
5 different crystalline orientations of Nb are evident [19, 20] as well as the peaks
6 corresponding to the Pb polycrystalline substrate [21].

7

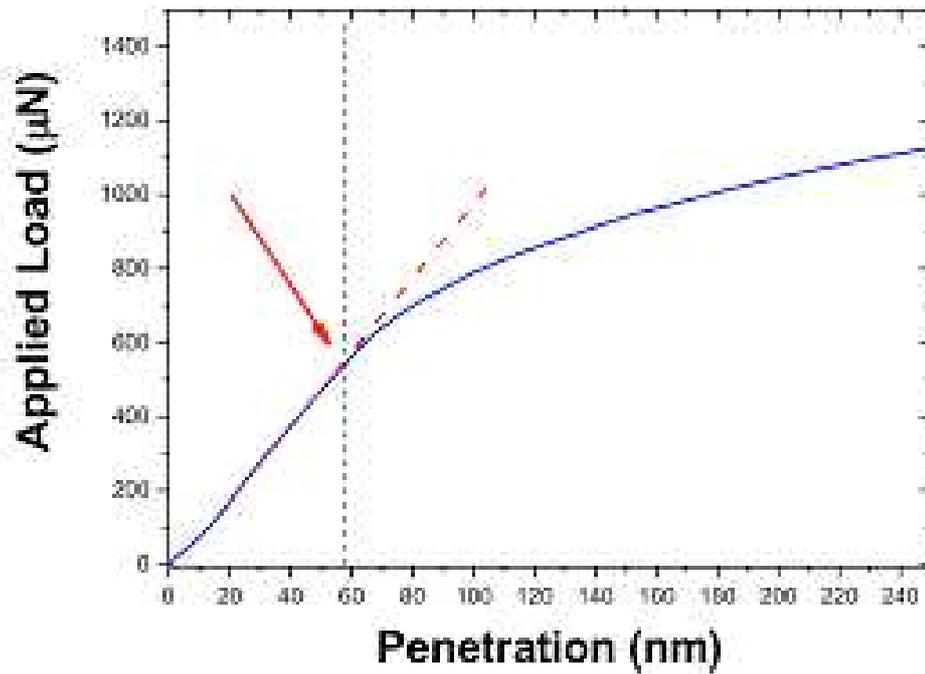


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2 **Figure 6**

3 Hardness as a function of indenter displacement for a thin Nb film deposited on a Pb
 4 substrate. The continue line is the fit curve obtaining the indentation response function
 5 of Eq. 1

6

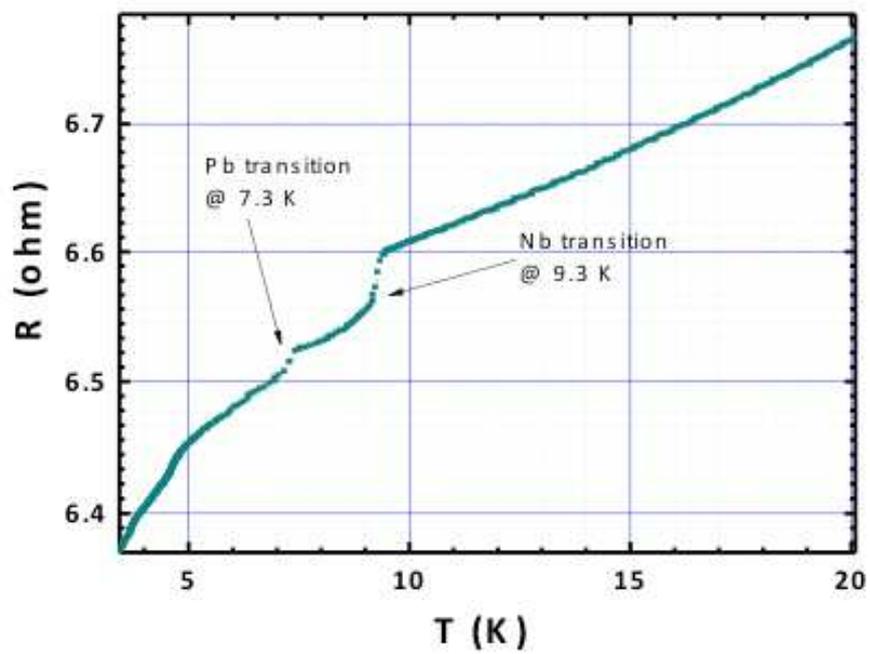


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2 **Figure 7**

3 Load-displacement curve of the nanoindentation probe. The arrow shows the place
4 where the curve has a change in the slope, indicating that the material gets softer at
5 about 60 nm from the surface.

6



1

2 **Figure 8**

3 Evolution of the sample electrical resistance with the temperature.

4

5